SAFETY DATA SHEET

BEDOUKIAN

1. Identification

Product identifier cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC

Other means of identification

BRI Product Code 101 CAS number 928-96-1 FEMA number 2563

Synonyms (Z)-3-Hexenol * 3-Hexen-1-ol, (3Z)- * Aleol * beta-gamma-Hexenol * C-3-Hexen-1-ol * C-3-Hexenol

* cis-3-Hexenol * Leaf alcohol * Z-3-Hexen-1-ol * cis-3-HEXEN-1-OL

Recommended use flavors and fragrances

For Manufacturing Use Only

Recommended restrictions
Not for use in Tobacco or Nicotine delivery device applications and/or products.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name

Address

Bedoukian Research
6 Commerce Drive
Danbury, CT 06810

United States

Telephone 1-203-830-4000 Website www.bedoukian.com

E-mail customerservice@bedoukian.com

Contact person Joseph Bania

Emergency phone number Chemtrec (North America) 1-800-424-9300 Chemtrec (International) +1-703-527-3887

2. Hazard(s) identification

Physical hazardsFlammable liquidsCategory 3Health hazardsSerious eye damage/eye irritationCategory 2A

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements



Signal word Warning

Hazard statement Flammable liquid and vapor. Causes serious eye irritation.

Precautionary statement

Prevention Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Wear protective gloves/eye

protection/face protection.

Response If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower.

If in eyes: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing. If eye irritation persists: Get medical advice/attention. In case of fire:

Use appropriate media to extinguish.

Storage Store in a well-ventilated place. Keep cool.

Disposal Dispose of contents/container in accordance with relevant area regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Material name: cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC	(Z)-3-Hexenol 3-Hexen-1-ol, (3Z)- Aleol beta-gamma-Hexenol C-3-Hexen-1-ol C-3-Hexenol cis-3-Hexenol Leaf alcohol Z-3-Hexen-1-ol cis-3-HEXEN-1-OL	928-96-1	100

Stabilizers

Chemical name	Common name and synonyms	CAS number	%
synthetic alpha tocopherol		10191-41-0	0.1

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Occupational Exposure Limits for stabilizers are listed in Section 8.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Symptoms may be delayed.

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical Skin contact

attention if irritation develops and persists.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eve contact

present and easy to do. Continue rinsing. Get medical attention if irritation develops and persists.

Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

Ingestion Rinse mouth. Get medical attention if symptoms occur.

vision.

Most important

symptoms/effects, acute and

delayed

Indication of immediate

medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Unsuitable extinguishing

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Material name: cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. Avoid discharge into drains, water courses or onto the ground.

Environmental precautions

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Avoid contact with eyes. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Recommended Packaging: Glass, Plastic or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-ventilated area.

8. Exposure controls/personal protection

Occupational exposure limits

This substance has no PEL, TLV, or other recommended exposure limit.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level. Provide eyewash station.

Individual protection measures, such as personal protective equipment

Eye/face protection Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection Wear appropriate chemical resistant gloves.

Wear suitable protective clothing. Other

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not

been established), an approved respirator must be worn.

Wear appropriate thermal protective clothing, when necessary. Thermal hazards

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work

clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Liquid. Physical state Color Colorless

Odor strong, fresh, green grass odor.

Odor threshold Not available. Not available. pН Melting point/freezing point Not available.

Initial boiling point and boiling 313.7 °F (156.5 °C) Literature reference.

range

Flash point 138 °F (59 °C) Closed Cup

Not available. **Evaporation rate** Not applicable. Flammability (solid, gas)

Upper/lower flammability or explosive limits

Flammability limit - upper

Flammability limit - lower

(%)

Not available.

Not available.

Not available. Explosive limit - lower (%) Explosive limit - upper (%) Not available.

0.63 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Vapor pressure

Windows, v 4.11. US EPA, Washington, DC, USA.

3.5 Relative to air; air = 1 Vapor density

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

1.61 US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US Partition coefficient

EPA, Washington, DC, USA. (n-octanol/water)

Auto-ignition temperature Not available. **Decomposition temperature** Not available. **Viscosity** Not available.

Other information

0.846 - 0.850 q/cm3 Density Not explosive. **Explosive properties**

Flammability class Combustible II estimated

Molecular formula C6H12O 100.16 Molecular weight Oxidizing properties Not oxidizing.

0.846 - 0.85 at 25°C Specific gravity

10. Stability and reactivity

The product is stable and non-reactive under normal conditions of use, storage and transport. Reactivity

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Strong oxidizing agents. Incompatible materials

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation May cause allergy or asthma symptoms or breathing difficulties if inhaled.

Skin contact May cause an allergic skin reaction.

Causes serious eye irritation. Eye contact

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics Severe eye irritation. Symptoms may include stinging, tearing, redness, swelling, and blurred

vision.

Information on toxicological effects

Acute toxicity

Product Species Test Results

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC (CAS 928-96-1)

Acute Dermal Liquid

LD50 Rabbit > 5000 mg/kg

Oral *Liquid*

LD50 Rat 4615 mg/kg

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Irritation Corrosion - Skin

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC 4 % Patch test, Vehicle Petrolatum.

Result: No irritation observed.

Species: Human Organ: Skin Notes: RIFM

Serious eye damage/eye

irritation

Causes serious eye irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Skin sensitization

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC 4 % Patch test, Vehicle Petrolatum.

Result: Not sensitizing. Species: Human Organ: Skin Notes: RIFM

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

Not classified.

single exposure

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

Further information May cause allergic respiratory and skin reactions.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Product Species Test Results

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC (CAS 928-96-1)

Aquatic

Fish LC50 Fathead minnow (Pimephales promelas) 352 - 412 mg/l, 96 hours

* Estimates for product may be based on additional component data not shown.

Persistence and degradability No data is available on the degradability of this product.

Biodegradability

Percent degradation (Aerobic biodegradation-inherent)

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC 77 % OECD 301F, 100 mg/L.

Result: Inherently biodegradable.

Species: Activated sludge of a predominantly domestic

sewage

Test Duration: 28 days

Percent degradation (Aerobic biodegradation-ready)

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC

72 % OECD 301F, 100 mg/L. 10-day criteria fulfilled.

Result: Readily biodegradable.

Species: Activated sludge of a predominantly domestic

Test Duration: 10 days

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC

1.61, US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC,

USA.

Mobility in soil No data available.

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation Other adverse effects

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of **Disposal instructions**

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

The waste code should be assigned in discussion between the user, the producer and the waste Hazardous waste code

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Since emptied containers may retain product residue, follow label warnings even after container is Contaminated packaging

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

UN number UN1987

UN proper shipping name Alcohols, n.o.s. (cis-3-HEXEN-1-OL)

Transport hazard class(es)

Class 3 Subsidiary risk Ш Packing group **Environmental hazards** No. **ERG Code** 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo

Allowed with restrictions.

aircraft

Allowed with restrictions. Cargo aircraft only

IMDG

UN1987 **UN number**

UN proper shipping name

Transport hazard class(es)

ALCOHOLS, N.O.S. (cis-3-HEXEN-1-OL)

3 Class Subsidiary risk Packing group Ш

Environmental hazards

Marine pollutant No.

Material name: cis-3-HEXEN-1-OL (LEAF ALCOHOL) FCC

EmS F-E. S-D

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and Not established.

the IBC Code





15. Regulatory information

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Immediate Hazard - Yes **Hazard categories**

Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous Yes

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act

(SDWA)

Not regulated.

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material **US** state regulations

is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes

Country(s) or region Inventory name On inventory (yes/no)*

European Inventory of Existing Commercial Chemical

Substances (EINECS)

New Zealand Inventory

Europe European List of Notified Chemical Substances (ELINCS) No

Japan Inventory of Existing and New Chemical Substances (ENCS) Yes

JapanInventory of Existing and New Chemical Substances (ENCS)YesKoreaExisting Chemicals List (ECL)Yes

Philippines Philippine Inventory of Chemicals and Chemical Substances

(PICCS)

Taiwan Toxic Chemical Substances (TCS)

United States & Puerto Rico

Toxic Substances Control Act (TSCA) Inventory

Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing

country(s).

New Zealand

16. Other information, including date of preparation or last revision

Issue date 16-May-2015

Revision date 08-December-2022

Version # 05

Disclaimer Bedoukian Research cannot anticipate all conditions under which this information and its product,

or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in

the sheet was written based on the best knowledge and experience currently available.

Revision information This document has undergone significant changes and should be reviewed in its entirety.

Yes

Yes