SAFETY DATA SHEET

1. Identification

Product identifier **HYDROFLEUR®**

Other means of identification

BRI Product Code 279

CAS number 62439-42-3

Synonyms 6-Hydroxy-2,6-dimethylheptan-1-al * 6-Hydroxy-2,6-dimethylheptanal * Heptanal, 6-hydroxy-2,6-dimethyl- * Hydroxymelonal

Recommended use fragrance

For Manufacturing Use Only

Recommended restrictions Not for use in Tobacco or Nicotine delivery device applications and/or products.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Bedoukian Research

Address 6 Commerce Drive
Danbury, CT 06810
United States

Telephone 1-203-830-4000

Website www.bedoukian.com

E-mail customerservice@bedoukian.com

Contact person Joseph Bania

Emergency phone number Chemtrec (North America) 1-800-424-9300
Chemtrec (International) 1-703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.

Health hazards Sensitization, skin Category 1

Environmental hazards Not classified.

OSHA defined hazards Not classified.

Label elements

Signal word Warning

Hazard statement May cause an allergic skin reaction.

Precautionary statement

Prevention Avoid breathing mist or vapor. Contaminated work clothing must not be allowed out of the workplace. Wear protective gloves.

Response If on skin: Wash with plenty of water. If skin irritation or rash occurs: Get medical advice/attention. Wash contaminated clothing before reuse.

Storage Store away from incompatible materials.

Disposal Dispose of contents/container in accordance with relevant area regulations.

Hazard(s) not otherwise classified (HNOC) None known.

Supplemental information 100% of the mixture consists of component(s) of unknown acute inhalation toxicity. 100% of the mixture consists of component(s) of unknown acute hazards to the aquatic environment. 100% of the mixture consists of component(s) of unknown long-term hazards to the aquatic environment. Contains HYDROFLEUR®, synthetic alpha tocopherol. May produce an allergic reaction.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
HYDROFLEUR®	6-Hydroxy-2,6-dimethylheptan-1-al 6-Hydroxy-2,6-dimethylheptanal Heptanal, 6-hydroxy-2,6-dimethyl- Hydroxymelonal	62439-42-3	100

Impurities

Chemical name	Common name and synonyms	CAS number	%
2,6-dimethyl-7-oxoheptan-2-yl formate		NOT FOUND	2.5

Stabilizers

Chemical name	Common name and synonyms	CAS number	%
synthetic alpha tocopherol		10191-41-0	0.5

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Occupational Exposure Limits for stabilizers are listed in Section 8.

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Remove contaminated clothing immediately and wash skin with soap and water. In case of eczema or other skin disorders: Seek medical attention and take along these instructions.

Eye contact Rinse with water. Get medical attention if irritation develops and persists.

Ingestion Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed May cause an allergic skin reaction. Dermatitis. Rash.

Indication of immediate medical attention and special treatment needed Provide general supportive measures and treat symptomatically. Keep victim under observation. Symptoms may be delayed.

General information Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions Move containers from fire area if you can do so without risk.

Specific methods Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Wear appropriate protective equipment and clothing during clean-up. Avoid breathing mist or vapor. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ensure adequate ventilation. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions	Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling	Avoid breathing mist or vapor. Avoid contact with eyes, skin, and clothing. Provide adequate ventilation. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.
Conditions for safe storage, including any incompatibilities	Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Store tightly sealed under inert gas below 0 deg. C

8. Exposure controls/personal protection

Occupational exposure limits	This substance has no PEL, TLV, or other recommended exposure limit.
Biological limit values	No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls	Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection	Face shield is recommended. Wear safety glasses with side shields (or goggles).
Skin protection	
Hand protection	Wear appropriate gloves impervious to the material. Inspect gloves prior to use. Use proper glove removal technique to avoid skin contact with material. Dispose of gloves in accordance with applicable laws.
Other	Wear appropriate chemical resistant clothing. Use of an impervious apron is recommended.
Respiratory protection	In case of insufficient ventilation, wear a NIOSH certified respirator with an APF of 10.
Thermal hazards	Wear appropriate thermal protective clothing, when necessary.
General hygiene considerations	Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants. Contaminated work clothing should not be allowed out of the workplace.

9. Physical and chemical properties

Appearance	
Physical state	Liquid.
Color	colorless to pale yellow
Odor	powerful, fresh, watery and ozonic
Odor threshold	Not available.
pH	Not available.
Melting point/freezing point	Not available.
Initial boiling point and boiling range	136.4 - 143.6 °F (58 - 62 °C) at 0.5 mm Hg. Bedoukian obtained value. 433.04 °F (222.8 °C) US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Flash point	226 °F (108 °C) Closed Cup Bedoukian obtained value.
Evaporation rate	Not available.
Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	0.011 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Vapor density	5.5 Relative to air; air = 1
Relative density	Not available.

Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	1.622 US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.924 - 0.943 g/cm3 at 25°C. Bedoukian obtained value.
Explosive properties	Not explosive.
Flammability class	Combustible IIIB estimated
Molecular formula	C9H18O2
Molecular weight	158.24
Oxidizing properties	Not oxidizing.
Specific gravity	0.924 - 0.926 at 25°C. Bedoukian obtained value.

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	No dangerous reaction known under conditions of normal use.
Conditions to avoid	Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	Not available.
Skin contact	May cause an allergic skin reaction.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Expected to be a low ingestion hazard.
Symptoms related to the physical, chemical and toxicological characteristics	May cause an allergic skin reaction. Dermatitis. Rash.

Information on toxicological effects

Acute toxicity Not known.

Product	Species	Test Results
HYDROFLEUR® (CAS 62439-42-3)		
Acute		
Dermal		
Liquid		
LD50	Rabbit	> 2000 mg/kg Result for similar material Hydroxycitronellal.
Oral		
Liquid		
LD50	Rat	> 5000 mg/kg Result for similar material Hydroxycitronellal.

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization May cause an allergic skin reaction.

Skin sensitization

HYDROFLEUR®	13.95 % Patch test, Vehicle Ethanol:Diethyl phthalate (1:3). No adverse reactions of any kind were noted during the course of the study. Result: Not sensitizing. Species: Human Organ: Skin 27.29 % OECD 429, Vehicle Diethyl phthalate:Ethanol (3:1). Calculated EC3 27.29%. Result: Sensitization noted Species: Mouse Organ: skin

Germ cell mutagenicity No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

Germ cell mutagenicity: Ames test

HYDROFLEUR®	OECD 471, E. coli WP2 uvrA. The mutagenicity was tested both in the presence and absence of S9 using DMSO as a solvent. Result: Not mutagenic. Species: Escherichia coli OECD 471, Strains TA 97a, TA 98, TA 100, and TA 1535 with and without metabolic activation. Vehicle DMSO. Result: Not mutagenic. Species: Salmonella typhimurium

Carcinogenicity Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure Not classified.

Specific target organ toxicity - repeated exposure Not classified.

Aspiration hazard Not an aspiration hazard.

12. Ecological information

Ecotoxicity The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

HYDROFLEUR®	1.622, US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products	Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging	Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

Not regulated as dangerous goods.

IMDG

Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code	Not established.

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

Based on EPA's assessment that includes analogue data, this substance may cause Eye irritation, Skin sensitization, Reproductive toxicity and Specific target organ toxicity.

EPA has determined the following uses will be designated as Significant New Uses:
- Process the chemical substance to a concentration of greater than or equal to 1.0% in the final end use formulation.
- Releases of the chemical substance resulting in surface water concentrations that exceed 14 ppb.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories	Immediate Hazard - Yes Delayed Hazard - No Fire Hazard - No Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical	Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)	Not regulated.
US state regulations	California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	No
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	No
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	No
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	No
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Toxic Chemical Substances (TCS)	No
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 04-May-2020

Revision date 21-January-2022

Version # 06

Disclaimer Bedoukian Research cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information Composition / Information on Ingredients: Additional Components
Physical & Chemical Properties: Multiple Properties
Toxicological Information: Toxicological Property Data